

View Online at <https://aerobasegroup.com/nsn/5320-01-597-3248>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 2.322 inches and 2.342 inches

Head Style:

Straight pan

Head Height:

Between 0.080 inches and 0.090 inches

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

Between 0.241 inches and 0.244 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

1.937 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Material:

Steel comp 431

Material Specification:

Ams 5628 national specification single material response or mil-s-18732 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams-qq-p-416, typ ii, cls 2 national specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.