

View Online at <https://aerobasegroup.com/nsn/5320-01-597-3381>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.127 inches and 1.147 inches

Head Style:

Straight pan

Head Height:

Between 0.075 inches and 0.085 inches

Width Between Flats:

Between 0.075 inches and 0.085 inches

Shank Diameter:

Between 0.188 inches and 0.189 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.812 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

6635 double pounds per square inch

Material:

Steel comp xm-13

Material Specification:

Ams 5629 national specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Spec 258, cage 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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