

View Online at <https://aerobasegroup.com/nsn/5320-01-600-2431>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.3665 inches and 0.3865 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.316 inches and 0.332 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.3075 inches and 0.3175 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

45.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0