

View Online at <https://aerobasegroup.com/nsn/5320-01-601-2542>

Fastener Length:

Between 1.088 inches and 1.118 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Head Height:

0.065 inches

Shank Diameter:

Between 0.197 inches and 0.199 inches

Head Major Diameter:

0.313 inches

Grip Length:

Between 0.280 inches and 0.341 inches

Min. Tensile Strength (psi):

1400 pounds per square inch

Shear Strength:

5240 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Visu-lok, fastener, blind internally threaded, externally sleeve flush shear head, self-locking

Material:

Steel comp 4130 nut or steel comp 4140 nut or steel comp 8740 nut

Material Specification:

Qq-s-763 federal specification single material response sleeve or ams 5639 assn standard single material response sleeve or ams 5641 assn standard single material response sleeve

Surface Treatment:

Passivate sleeve or cadmium sleeve

Surface Treatment Specification:

Qq-p*416, type ii, class 2 federal specification single treatment response nut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.