

View Online at <https://aerobasegroup.com/nsn/5320-01-602-4066>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.883 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.104 inches and 0.119 inches

Shank Diameter:

Between 0.181 inches and 0.184 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3486 inches and 0.3536 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

1.558 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

5380 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear specification 258 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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