

View Online at <https://aerobasegroup.com/nsn/5320-01-603-9131>

**Thread Class:**

3a

**Fastener Length:**

Between 1.5025 inches and 1.5225 inches

**Head Style:**

Flush countersunk

**Head Height:**

Between 0.0394 inches and 0.0415 inches

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Chamfer Length:**

0.0312 inches

**Tip Diameter:**

Between 0.104 inches and 0.119 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 1.1825 inches and 1.1925 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel

**Material Specification:**

Ams6415 assn standard single material response or ams6349 assn standard single material response or ams-s-6049 assn standard single material response

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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