

View Online at <https://aerobasegroup.com/nsn/5320-01-603-9222>

**Thread Class:**

3a

**Fastener Length:**

Between 0.9475 inches and 0.9675 inches

**Head Style:**

Flush countersunk

**Head Height:**

Between 0.0523 inches and 0.0544 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Chamfer Length:**

0.0312 inches

**Tip Diameter:**

Between 0.122 inches and 0.142 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.5575 inches and 0.5675 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

100 degree flush shear head alloy steel 1/16 inch grip variation, 1/6 inch oversize

**Material:**

Steel

**Material Specification:**

Ams6415 assn standard single material response or ams6349 assn standard single material response or ams-s-6049 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416, type 2, class 2, and cetyl alcohol lube per hi-shear specification 305 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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