

View Online at <https://aerobasegroup.com/nsn/5320-01-603-9222>

Thread Class:

3a

Fastener Length:

Between 0.9475 inches and 0.9675 inches

Head Style:

Flush countersunk

Head Height:

Between 0.0523 inches and 0.0544 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Stump

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Chamfer Length:

0.0312 inches

Tip Diameter:

Between 0.122 inches and 0.142 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.5575 inches and 0.5675 inches

Thread Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Product Name:

100 degree flush shear head alloy steel 1/16 inch grip variation, 1/6 inch oversize

Material:

Steel

Material Specification:

Ams6415 assn standard single material response or ams6349 assn standard single material response or ams-s-6049 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams-qq-p-416, type 2, class 2, and cetyl alcohol lube per hi-shear specification 305 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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