

View Online at <https://aerobasegroup.com/nsn/5320-01-603-9239>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.135 inches and 1.155 inches

Head Style:

Flush countersunk

Head Height:

Between 0.0589 inches and 0.0610 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2802 inches and 0.2807 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.4210 inches and 0.4260 inches

Chamfer Length:

0.03125 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.745 inches and 0.755 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

11800 double pounds per square inch

Countersink Angle:

100.0 degrees

Product Name:

100 degrees flush shear head a-286 high temperature alloy 1/16" grip variation-1/32" oversize

Material:

Iron alloy 660

Material Specification:

A-286 high temp alloy per ams5737 or ams5731 mfr ref single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Passivate per hi-shear spec.258 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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