

View Online at <https://aerobasegroup.com/nsn/5320-01-607-1368>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Straight pan

**Head Height:**

Between 0.045 inches and 0.055 inches

**Shank Diameter:**

Between 0.2021 inches and 0.2026 inches

**Shank Style:**

Blind rivet, nut and bolt assembly

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Collar Outside Diameter:**

Between 0.318 inches and 0.322 inches

**Collarheight:**

Between 0.437 inches and 0.457 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.208 inches and 0.212 inches

**End Application:**

1520-01-457-5179

**Grip Length:**

Between 0.870 inches and 0.880 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

10.0 inches

**Shear Strength:**

6130 double pounds per square inch

**Collar Style:**

Threaded break off type

**Product Name:**

Hi-lok pin

**Heat Treatment:**

T-6 solution heat treated collar

**Material:**

Titanium alloy uns r56400 bolt

**Material Specification:**

Qq-a-430 federal specification single material response or qq-a-225/6 federal specification single material response collar

**Surface Treatment:**

Anodize collar

**Surface Treatment Specification:**

Mil-a-8625 military specification single treatment response collar

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-a-8625 spec.