

View Online at <https://aerobasegroup.com/nsn/5320-01-607-1521>

Thread Class:

3b

Thread Direction:

Right-hand

Fastener Length:

Between 1.0725 inches and 1.0925 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.077 inches and 0.090 inches

Width Between Flats:

Between 0.122 inches and 0.142 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Collar Outside Diameter:

Between 0.408 inches and 0.412 inches

Collarheight:

Between 0.532 inches and 0.552 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.268 inches and 0.272 inches

End Application:

1520-01-475-5179

Grip Length:

Between 0.6825 inches and 0.6925 inches

Width Across Flats:

Between 0.0947 inches and 0.0967 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.25 inches

Shear Strength:

10490 double pounds per square inch

Countersink Angle:

90.0 degrees

Collar Style:

Threaded break off type

Product Name:

Protruding tension head alloy steel, 1/64 oversize 1/16 grip variation hi-lok pin anc collar assembly

Material:

Steel comp 303 collar

Material Specification:

Stainless steel per ams5640 national specification single material response collar

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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