

View Online at <https://aerobasegroup.com/nsn/5320-01-613-0785>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.520 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

0.275 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Chamfer Length:**

Between 0.0523 inches and 0.0544 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17 aircraft

**Grip Length:**

0.125 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet

**Special Features:**

Heat treat 160-180 ksi ftu

**Heat Treatment:**

Annealed

**Material:**

Titanium alloy

**Material Specification:**

Ams4967 federal standard single material response or ams4928 federal standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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