

View Online at <https://aerobasegroup.com/nsn/5320-01-613-1748>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.583 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

0.275 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Chamfer Length:

Between 0.0590 inches and 0.0610 inches

Lubrication:

Cetyl alcohol

End Application:

C-17 aircraft

Grip Length:

1.188 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-riquet

Special Features:

Heat treat 160-180 ksi ftu

Heat Treatment:

Annealed

Material:

Titanium alloy

Material Specification:

Ams4967 federal standard single material response or ams4928 federal standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0