

View Online at <https://aerobasegroup.com/nsn/5320-01-613-1751>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.387 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

0.212 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3253 inches and 0.3303 inches

Chamfer Length:

Between 0.0450 inches and 0.0470 inches

Lubrication:

Cetyl alcohol

End Application:

C-17 aircraft

Grip Length:

0.062 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-riquet

Special Features:

Slight crown on head 0.010 min 0.015 maximum height; heat treat 95 ksi fsu min 160-180 ksi ftu per sae-ams-mil-h-81200

Heat Treatment:

Annealed

Material:

Titanium alloy

Material Specification:

Ams4967 federal standard single material response or ams4928 federal standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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