

View Online at <https://aerobasegroup.com/nsn/5320-01-613-1751>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.387 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

0.212 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3253 inches and 0.3303 inches

**Chamfer Length:**

Between 0.0450 inches and 0.0470 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17 aircraft

**Grip Length:**

0.062 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet

**Special Features:**

Slight crown on head 0.010 min 0.015 maximum height; heat treat 95 ksi fsu min 160-180 ksi ftu per sae-ams-mil-h-81200

**Heat Treatment:**

Annealed

**Material:**

Titanium alloy

**Material Specification:**

Ams4967 federal standard single material response or ams4928 federal standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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