

View Online at <https://aerobasegroup.com/nsn/5320-01-613-9751>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.000 inches

**Head Style:**

Crown countersunk less than 135 degrees

**Head Height:**

Between 0.0612 inches and 0.0633 inches

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.334 inches and 0.347 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17 aircraft

**Grip Length:**

0.625 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-riquet, threaded, 100 degrees fl crown rivet hd

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4967 federal standard single material response or ams4928 federal standard single material response

**Surface Treatment:**

Aluminum and chromate

**Surface Treatment Specification:**

Dps 4.50-197 (hi-kote 1 only) mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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