# NSN 5320-01-614-5777

Pin-rivet Collar - Page 1 of 1

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#### **Thread Class:**

M3b

**Thread Direction:** 

**Right-hand** 

## **Collar Outside Diameter:**

Between 0.675 inches and 0.685 inches

#### Collarheight:

0.730 inches

Lubrication:

Solid film

#### **Collar Inside Diameter:**

0.490 inches

## **End Application:**

C5 reliability enhancement re-engengining program

#### Thready Qty Per Inch (tpi):

C24

## Thread Size:

0.375 inches

## **Collar Style:**

Threaded (break off) type

#### **Product Name:**

Self-aliging collar assembly

## **Special Features:**

Hex width 0.613 min 0.628 max; solid film lubricant per as5272, type ii; heat treat 90, 000 psi min; for use on sloped surfaces up to 7

degree maximum on standard and 1/64 oversize hi-lok tension head pins

#### **Heat Treatment:**

Annealed

## Material:

Iron alloy 660

#### **Material Specification:**

Ams 5731 assn standard single material response

#### **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

## Unit Of Measure:

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#### **Demilitarization:**

No

## Fiig:

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