

View Online at <https://aerobasegroup.com/nsn/5320-01-614-6178>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.887 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.102 inches and 0.112 inches

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.302 inches and 0.306 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.472 inches and 0.505 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.562 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

16000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

294 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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