# NSN 5320-01-615-1698

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# Thread Class:

G3a

Fastener Length:

1.520 inches

## Head Style:

Flush countersunk

# Width Between Flats:

Between 0.0947 inches and 0.0967 inches

#### Shank Diameter:

Between 0.2490 inches and 0.2495 inches

## Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

#### Lubrication:

Cetyl alcohol

## End Application:

C-17a aircraft

# Grip Length:

1.125 inches

# Thread Size:

0.2500 inches

### **Countersink Angle:**

100.0 degrees

#### **Product Name:**

Pin-rivet, threaded-100 degrees fl crown shear hd, titanium

#### **Special Features:**

Heat treat 95 ksi min; 160-180 ksi ftu per mil-h-81200

## Heat Treatment:

Annealed

## Material:

Titanium alloy

## Material Specification:

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

#### Surface Treatment:

Aluminum and chromate

## Surface Treatment Specification:

Dps 4.50-197 (hi-kote only) mfr ref single treatment response

# Thread Series Designator:

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

