

View Online at <https://aerobasegroup.com/nsn/5320-01-617-1741>

**Thread Class:**

M3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.568 inches and 0.598 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2802 inches and 0.2807 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.4067 inches and 0.4189 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17a aircraft

**Grip Length:**

0.188 inches

**Thready Qty Per Inch (tpi):**

B28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet, threaded-100 degrees fl crown shear hd, titanium

**Special Features:**

Lubricant per mil-I-87132; heat treat ksi fsu min 160-180 ksi per mil-h-81200

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum or chromate

**Surface Treatment Specification:**

Dps 4.50-197 (hi-kote 1 only) mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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