

View Online at <https://aerobasegroup.com/nsn/5320-01-617-1741>

Thread Class:

M3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.568 inches and 0.598 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2802 inches and 0.2807 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.4067 inches and 0.4189 inches

Lubrication:

Cetyl alcohol

End Application:

C-17a aircraft

Grip Length:

0.188 inches

Thready Qty Per Inch (tpi):

B28

Thread Size:

0.2500 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-rivet, threaded-100 degrees fl crown shear hd, titanium

Special Features:

Lubricant per mil-I-87132; heat treat ksi fsu min 160-180 ksi per mil-h-81200

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Aluminum or chromate

Surface Treatment Specification:

Dps 4.50-197 (hi-kote 1 only) mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0