

View Online at <https://aerobasegroup.com/nsn/5320-01-618-1275>

Thread Class:

E3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.2145 inches and 1.2170 inches

Head Style:

Crown countersunk less than 135 degrees

Head Height:

Between 0.0460 inches and 0.0485 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

0.1900 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.282 inches and 0.295 inches

Lubrication:

Cetyl alcohol

End Application:

C-17a aircraft

Grip Length:

Between 0.8895 inches and 0.8920 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1900 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-rivet-threaded-100 degrees fl crown shear hd, titanium

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4967 federal standard single material response

Surface Treatment Specification:

Dps 4.50-197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No