

View Online at <https://aerobasegroup.com/nsn/5320-01-618-2173>

**Fastener Length:**

0.671 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.188 inches

**Shank Style:**

Pin-riquet, multiple grooved

**Head Major Diameter:**

Between 0.331 inches and 0.335 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17 aircraft

**Grip Length:**

0.370 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-riquet, grooved, pull-type, 100 degrees flush ground rivet head

**Special Features:**

Surface finish aluminum pigmented with chromates; lubricant per as87132; 160 to 180 ksi tension per ams-h-81200; 95 ksi shear min; 2 sets of grooves

**Heat Treatment:**

Annealed

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response

**Surface Treatment Specification:**

Dps 4.50-197 (hi-kote 1 only) mfr ref single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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