

View Online at <https://aerobasegroup.com/nsn/5320-01-618-4633>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.645 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

Between 0.264 inches and 0.265 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.245 inches and 1.255 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 90.0 degrees and 100.0 degrees

Material:

Titanium alloy uns r56400

Surface Treatment:

Aluminum

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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