

View Online at <https://aerobasegroup.com/nsn/5320-01-618-4633>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.645 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.264 inches and 0.265 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 1.245 inches and 1.255 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 90.0 degrees and 100.0 degrees

**Material:**

Titanium alloy uns r56400

**Surface Treatment:**

Aluminum

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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