

View Online at <https://aerobasegroup.com/nsn/5320-01-619-9023>

Thread Direction:

Right-hand

Fastener Length:

Between 0.6275 inches and 0.6475 inches

Head Style:

Straight pan

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.2016 inches and 0.2026 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Collar Outside Diameter:

Between 0.303 inches and 0.307 inches

Collarheight:

Between 0.437 inches and 0.457 inches

Lubrication:

Cetyl alcohol

Collar Inside Diameter:

Between 0.208 inches and 0.212 inches

End Application:

1520-01-599-2203

Grip Length:

Between 0.3075 inches and 0.3175 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

6130 double pounds per square inch

Collar Style:

Threaded break off type

Product Name:

Pin riquet, assembly, protruding head

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 body

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response body

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams-qq-p-416, type 2, class 2 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.