

View Online at <https://aerobasegroup.com/nsn/5320-01-619-9051>

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.065 inches and 1.085 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.064 inches and 0.074 inches

**Width Between Flats:**

Between 0.079 inches and 0.081 inches

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.357 inches and 0.377 inches

**Collar Outside Diameter:**

Between 0.303 inches and 0.307 inches

**Collarheight:**

Between 0.437 inches and 0.457 inches

**Lubrication:**

Cetyl alcohol

**Collar Inside Diameter:**

Between 0.208 inches and 0.212 inches

**End Application:**

1520-01-599-2203

**Grip Length:**

Between 0.745 inches and 0.755 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

6130 double pounds per square inch

**Collar Style:**

Threaded break off type

**Product Name:**

Pin rivet, assembly, protruding head

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 body

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response body

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416, type 2, class 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.