

View Online at <https://aerobasegroup.com/nsn/5320-01-625-4544>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.135 inches and 1.155 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

End Application:

1520-01-617-0928

Grip Length:

Between 0.745 inches and 0.755 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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