

View Online at <https://aerobasegroup.com/nsn/5320-01-625-6981>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.967 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.044 inches and 0.056 inches

**Shank Diameter:**

0.2114 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.312 inches and 0.323 inches

**Tip Diameter:**

Between 0.1840 inches and 0.1880 inches

**Lubrication:**

Cetyl alcohol and dry film

**End Application:**

F-15sa

**Grip Length:**

0.687 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Thread Size:**

0.1900 inches

**Shear Strength:**

125000 single pounds per square inch

**Material:**

Steel comp xm-13

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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