NSN 5320-01-627-1105

Solid Rivet - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5320-01-627-1105

Fastener Length:

Between 0.302 inches and 0.322 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Head Height:

Between 0.003 inches and 0.005 inches

Shank Diameter:

Between 0.124 inches and 0.127 inches

Shank Style:

Straight w/radius chamfered tip

Head Major Diameter:

Between 0.188 inches and 0.195 inches

Head Minor Diameter:

0.174 inches

Countersink Height:

0.029 inches

End Application:

F-18 e/f aircraft

Countersink Angle:

Between 70.0 degrees and 130.0 degrees

Heat Treatment:

T-4 solution heat treated

Material:

Aluminum alloy 2117

Surface Treatment:

Dichromate

Surface Treatment Specification:

Anodize per mil-a-8625, type ii, class 1 (dichromate seal), color: yellow military specification single treatment response

Specification Data:

80205-mil-r-5674 government specification and 80205-nas1097 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

```
---
```

Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.