

View Online at <https://aerobasegroup.com/nsn/5320-01-640-8433>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.825 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.045 inches and 0.055 inches

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

F15 a-3

**Grip Length:**

0.50 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Product Name:**

Hi-lok

**Special Features:**

Thread modified. Major thread diameter shall be within limits of 0.1810min/0.1840max.

**Material:**

Titanium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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