

View Online at <https://aerobasegroup.com/nsn/5320-01-643-3498>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.2087 inches and 1.2287 inches

**Head Style:**

Belt

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3765 inches and 0.3813 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

B1-bacft

**Grip Length:**

Between 0.8617 inches and 0.8717 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.1900 inches

**Shear Strength:**

6130 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Hi-lok pin

**Material:**

Titanium alloy

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0