

View Online at <https://aerobasegroup.com/nsn/5320-01-643-3519>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.0725 inches and 1.0925 inches

Head Style:

Straight pan

Head Height:

Between 0.080 inches and 0.090 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

B1-bacft

Grip Length:

Between 0.6825 inches and 0.6925 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

12260 pounds per square inch

Thread Size:

0.2500 inches

Shear Strength:

125000 double pounds per square inch

Product Name:

Hi-lok pin

Material:

Stainless steel

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear specification 262 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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