

View Online at <https://aerobasegroup.com/nsn/5320-01-643-3620>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.0725 inches and 1.0925 inches

Head Style:

Straight pan

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

B1-bacft

Grip Length:

Between 0.6825 inches and 0.6925 inches

Thread Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Shear Strength:

10490 double pounds per square inch

Product Name:

Hi-lok pin

Material:

Titanium alloy

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0