NSN 5320-01-643-8637

Blind Rivet - Page 1 of 1



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Head	Styl	۵.
Head	ULVI	ͺ.

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1965 inches and 0.1985 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.409 inches and 0.416 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

Grip Length:

Between 0.200 inches and 0.250 inches

Min. Tensile Strength (psi):

95000 pounds per square inch

Countersink Angle:

Between 129.0 degrees and 131.0 degrees

Special Features:

Insert-acetal per astm d 6778; drive nut-mild steel color brown

Heat Treatment:

Annealed sleeve

Material:

Titanium alloy uns r56400 nut

Material Specification:

Ams5732 assn standard single material response or ams5731 assn standard single material response or ams5737 assn standard single material response bolt

Surface Treatment:

Phosphate nut

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-t-9047 spec.