# NSN 5320-01-643-8637

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Head	Styl	۵.
Head	ULVI	ͺ.

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

#### **Shank Diameter:**

Between 0.1965 inches and 0.1985 inches

#### **Shank Style:**

Threaded self-plugging shank w/sleeve

## **Head Major Diameter:**

Between 0.409 inches and 0.416 inches

#### **Expansion Device:**

Threaded stem

#### Lubrication:

Dry film or cetyl alcohol or paraffin wax

### **Grip Length:**

Between 0.200 inches and 0.250 inches

### Min. Tensile Strength (psi):

95000 pounds per square inch

## **Countersink Angle:**

Between 129.0 degrees and 131.0 degrees

#### **Special Features:**

Insert-acetal per astm d 6778; drive nut-mild steel color brown

## **Heat Treatment:**

Annealed sleeve

## Material:

Titanium alloy uns r56400 nut

## **Material Specification:**

Ams5732 assn standard single material response or ams5731 assn standard single material response or ams5737 assn standard single material response bolt

## **Surface Treatment:**

Phosphate nut

## **Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response sleeve

#### Shelf Life:

N/a

## **Unit Of Measure:**

#### **Demilitarization:**

No

## Fiig:

A040a0

## Mil-std (military Standard):

Mil-t-9047 spec.