

View Online at <https://aerobasegroup.com/nsn/5320-01-645-2082>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Green

Fastener Length:

Between 0.4865 inches and 0.5065 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.079 inches and 0.080 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3765 inches and 0.3813 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

B-52

Grip Length:

Between 0.245 inches and 0.255 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Product Name:

Hi-lok pin

Material:

Stainless steel washer

Material Specification:

Ams5737 assn standard single material response or ams5731 assn standard single material response washer

Surface Treatment:

Cadmium washer

Surface Treatment Specification:

Ams-qq-p-416, type ii, cl-2 assn standard single treatment response washer

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0