

View Online at <https://aerobasegroup.com/nsn/5320-01-645-2085>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Green

**Fastener Length:**

Between 0.5995 inches and 0.6015 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.5018 inches and 0.5066 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

B-52

**Grip Length:**

Between 0.3025 inches and 0.3225 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Hi-lok pin

**Material:**

Stainless steel washer

**Material Specification:**

Ams5737 assn standard single material response or ams5731 assn standard single material response washer

**Surface Treatment:**

Cadmium washer

**Surface Treatment Specification:**

Ams-qq-p-416, type ii, cl-2 assn standard single treatment response washer

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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