

View Online at <https://aerobasegroup.com/nsn/5320-01-645-2085>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Green

Fastener Length:

Between 0.5995 inches and 0.6015 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

B-52

Grip Length:

Between 0.3025 inches and 0.3225 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Product Name:

Hi-lok pin

Material:

Stainless steel washer

Material Specification:

Ams5737 assn standard single material response or ams5731 assn standard single material response washer

Surface Treatment:

Cadmium washer

Surface Treatment Specification:

Ams-qq-p-416, type ii, cl-2 assn standard single treatment response washer

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0