

View Online at <https://aerobasegroup.com/nsn/5320-01-645-3830>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.7475 inches and 1.7675 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.122 inches and 0.142 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.490 inches and 0.510 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Material:**

Titanium alloy

**Material Specification:**

Ams4928 or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Per bms10-85 type 1, class a, hi-kote assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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