

View Online at <https://aerobasegroup.com/nsn/5320-01-645-9508>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.513 inches

**Head Style:**

Crown countersunk less than 135 degrees

**Head Height:**

Between 0.0712 inches and 0.0783 inches

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.2021 inches and 0.2028 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.334 inches and 0.347 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17a aircraft

**Grip Length:**

0.188 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-riquet, threaded, 100 degrees fl crown rivet hd

**Special Features:**

Finish per dps 4.50-197 (hi-kote 1 only)

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 federal specification single material response or ams 4928 federal specification single material response

**Surface Treatment:**

Aluminum and chromate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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