

View Online at <https://aerobasegroup.com/nsn/5320-01-646-9231>

Thread Class:

3b

Thread Direction:

Right-hand

Collar Outside Diameter:

Between 0.390 inches and 0.400 inches

Collarheight:

0.465 inches

Lubrication:

Solid film

Collar Inside Diameter:

0.226 inches

End Application:

B1-aircraft

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1900 inches

Collar Style:

Threaded (break off) type

Special Features:

Solid film lube iaw mil-I-46010, type 1 for both collar and washer; heat treat collar to h-1025 per mil-h-6875 and washer to h-1025 for 17-4ph, th-1050 for 17-7ph and 15-7mo per mil-h-6875

Heat Treatment:

H-1025 strain hardened washer

Material:

Steel comp 630 body

Material Specification:

Ams5643 national specification 1st material response or ams5528 national specification 2nd material response or ams5520 national specification 3rd material response washer

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A530g0