

View Online at <https://aerobasegroup.com/nsn/5320-01-646-9231>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.390 inches and 0.400 inches

**Collarheight:**

0.465 inches

**Lubrication:**

Solid film

**Collar Inside Diameter:**

0.226 inches

**End Application:**

B1-aircraft

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Collar Style:**

Threaded (break off) type

**Special Features:**

Solid film lube iaw mil-I-46010, type 1 for both collar and washer; heat treat collar to h-1025 per mil-h-6875 and washer to h-1025 for 17-4ph, th-1050 for 17-7ph and 15-7mo per mil-h-6875

**Heat Treatment:**

H-1025 strain hardened washer

**Material:**

Steel comp 630 body

**Material Specification:**

Ams5643 national specification 1st material response or ams5528 national specification 2nd material response or ams5520 national specification 3rd material response washer

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0