

View Online at <https://aerobasegroup.com/nsn/5320-01-647-5578>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.707 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

0.250 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

1.312 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 national specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Hi-shear specification 305 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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