

View Online at <https://aerobasegroup.com/nsn/5320-01-653-9521>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.440 inches and 1.460 inches

Head Style:

Crown countersunk greater than 135 degrees

Head Height:

Between 0.045 inches and 0.047 inches

Width Between Flats:

Between 0.079 inches and 0.080 inches

Shank Diameter:

Between 0.189 inches and 0.190 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.297 inches and 0.302 inches

Lubrication:

Solid film and cetyl alcohol, specification 305, hi-shear corp

End Application:

Various c5

Grip Length:

1.125 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Product Name:

Hi-lok hi-tigue pin

Material:

Nickel alloy 718

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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