

View Online at <https://aerobasegroup.com/nsn/5320-01-653-9662>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.252 inches and 1.272 inches

**Head Style:**

Crown countersunk greater than 135 degrees

**Head Height:**

Between 0.045 inches and 0.047 inches

**Width Between Flats:**

Between 0.079 inches and 0.080 inches

**Shank Diameter:**

Between 0.189 inches and 0.190 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.297 inches and 0.302 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**End Application:**

Various c5

**Grip Length:**

0.937 inches

**Thread Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Hi-lok hi-tigue pin

**Material:**

Nickel alloy 718

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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