

View Online at <https://aerobasegroup.com/nsn/5320-01-654-0753>

Thread Class:

31

Thread Direction:

Right-hand

Fastener Length:

Between 0.482 inches and 0.502 inches

Head Style:

Flush countersunk

Width Between Flats:

0.112 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.350 inches

End Application:

F-22

Grip Length:

Between 0.183 inches and 0.193 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

7060 double pounds per square inch

Countersink Angle:

Between 99.3 degrees and 100.3 degrees

Special Features:

S indicates spline lock recess

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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