

View Online at <https://aerobasegroup.com/nsn/5320-01-654-0753>

**Thread Class:**

31

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.482 inches and 0.502 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.112 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.350 inches

**End Application:**

F-22

**Grip Length:**

Between 0.183 inches and 0.193 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

7060 double pounds per square inch

**Countersink Angle:**

Between 99.3 degrees and 100.3 degrees

**Special Features:**

S indicates spline lock recess

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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