

View Online at <https://aerobasegroup.com/nsn/5325-00-402-8625>

**Thread Class:**

3b

**Length:**

0.120 inches

**Insert Size:**

0.164-32 unc class 2a

**Internal Thread Relief Depth:**

0.015 inches

**Full Internal Thread Length:**

0.105 inches

**Thready Qty Per Inch (tpi):**

56

**Thread Size:**

0.086 inches

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-s-5002 military specification single treatment response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A03100

**Mil-std (military Standard):**

Mil-s-5002 spec.