

View Online at <https://aerobasegroup.com/nsn/5325-00-913-9570>

**Thread Class:**

3b

**Length:**

Between 0.240 inches and 0.260 inches

**Insert Size:**

1/4-32 ns

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.164 inches

**Special Features:**

Pilot portion drilled 3 places 0.073 in. Min 0.083 in. Maximum dia

**Material:**

Steel comp 303

**Material Specification:**

Ams 5640 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Plain

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100