

View Online at <https://aerobasegroup.com/nsn/5325-01-030-8690>

**Thread Class:**

3b

**Length:**

Between 0.422 inches and 0.452 inches

**Insert Size:**

0.500-13 unc 2a

**Internal Thread Relief Depth:**

0.100 inches

**Full Internal Thread Length:**

Between 0.697 inches and 0.727 inches

**Thready Qty Per Inch (tpi):**

18

**Thread Size:**

0.312 inches

**Material:**

Steel

**Material Specification:**

Qq-s-637, comp 1215 federal specification single material response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100