

View Online at <https://aerobasegroup.com/nsn/5325-01-072-3697>

Cross Sectional Shape:

Grooved inside corner

Inside Diameter:

Between 1.990 inches and 2.000 inches

Casehardening Indicator:

Not casehardened

Outside Diameter:

Between 2.308 inches and 2.311 inches

Minor Thickness:

Between 0.098 inches and 0.107 inches

Major Thickness:

Between 0.197 inches and 0.202 inches

End Style:

90 degree parallel

Ring Style:

Straight gap

Usage Design:

External

Special Features:

All outside corners are rounded with a radius of 0.010 to 0.020 in.; inside corner has a radius of 0.005 to 0.015 in. Matl is heat treated to 180/200 ksi ultimate tensile

Material:

Steel, comp 4130, astm-a519

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Steel, comp 4130, astm-a519

Surface Treatment:

Cadmium

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Cadmium plated finish, qq-p-416, type 1, class 3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-g