

View Online at <https://aerobasegroup.com/nsn/5325-01-087-7869>

Thread Class:

3b

Length:

Between 0.297 inches and 0.327 inches

Insert Size:

0.312-18 unc 2a

Internal Thread Relief Depth:

Between 0.060 inches and 0.080 inches

Full Internal Thread Length:

Between 0.217 inches and 0.267 inches

Features Provided:

Individually keyed

Thready Qty Per Inch (tpi):

24

Thread Size:

0.190 inches

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Style Designator:

Grooved keylock

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A03100

Mil-std (military Standard):

Mil-s-5626 spec.